



6G

FLAGSHIP

UNIVERSITY  
OF OULU

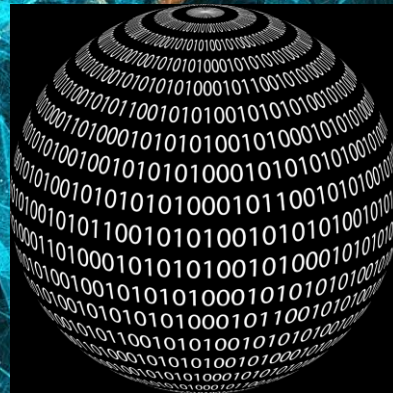
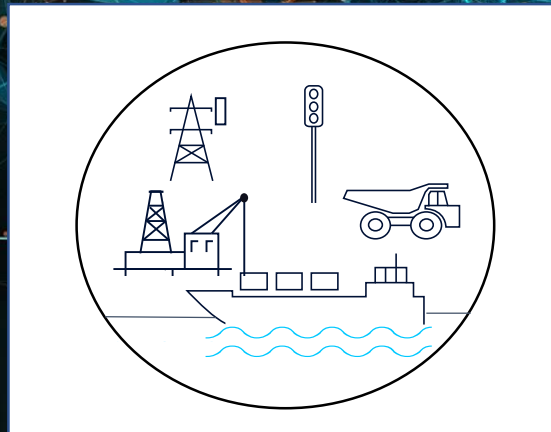
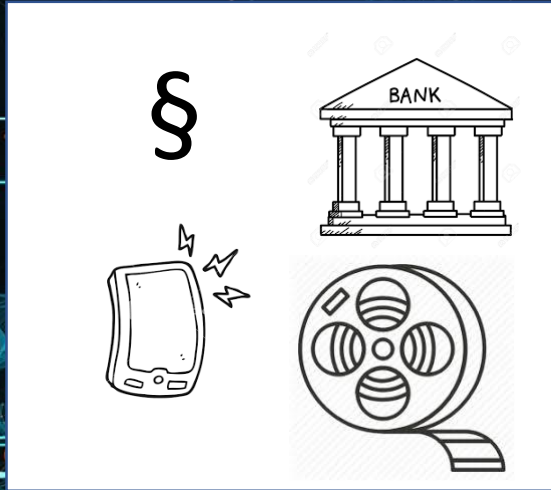
NOKIA

# 5G for Business-Critical Industry Environment

Olli Liinamaa

Nokia / University of Oulu

# Tale of Two Industries



Digital

1101010011110

Physical

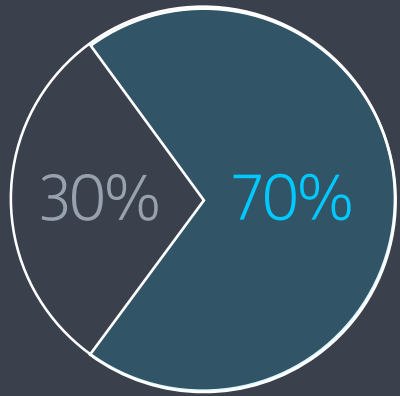


# Replacing physical with Digital

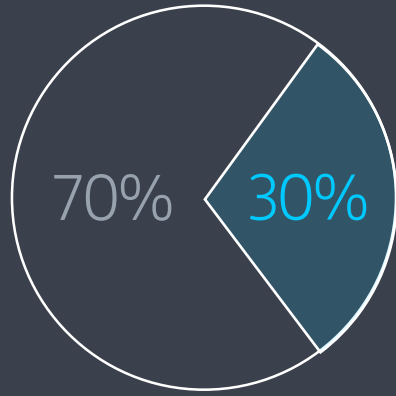


# Two industries not transforming equally

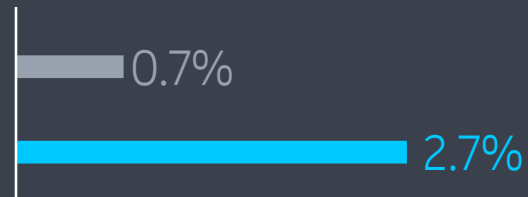
Investment in ICT



Share of GDP



Annual productivity growth (15 year average)



Physical industries

Digital industries

Taking benefits from the few to the many unlocks massive opportunity

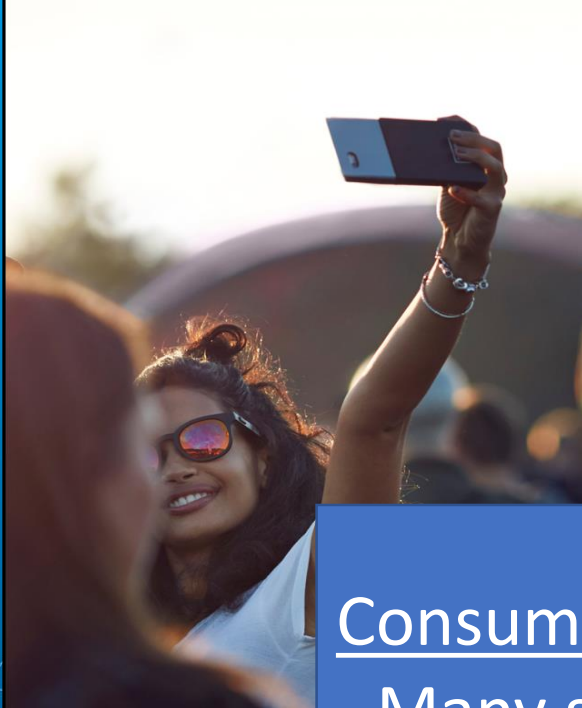
\$3.8T  
to \$11T

Economic value  
of IoT (by 2025)

up to  
11%

of global economy  
(in 2025)

# Journey towards 4th Industrial Revolution



## Consumers:

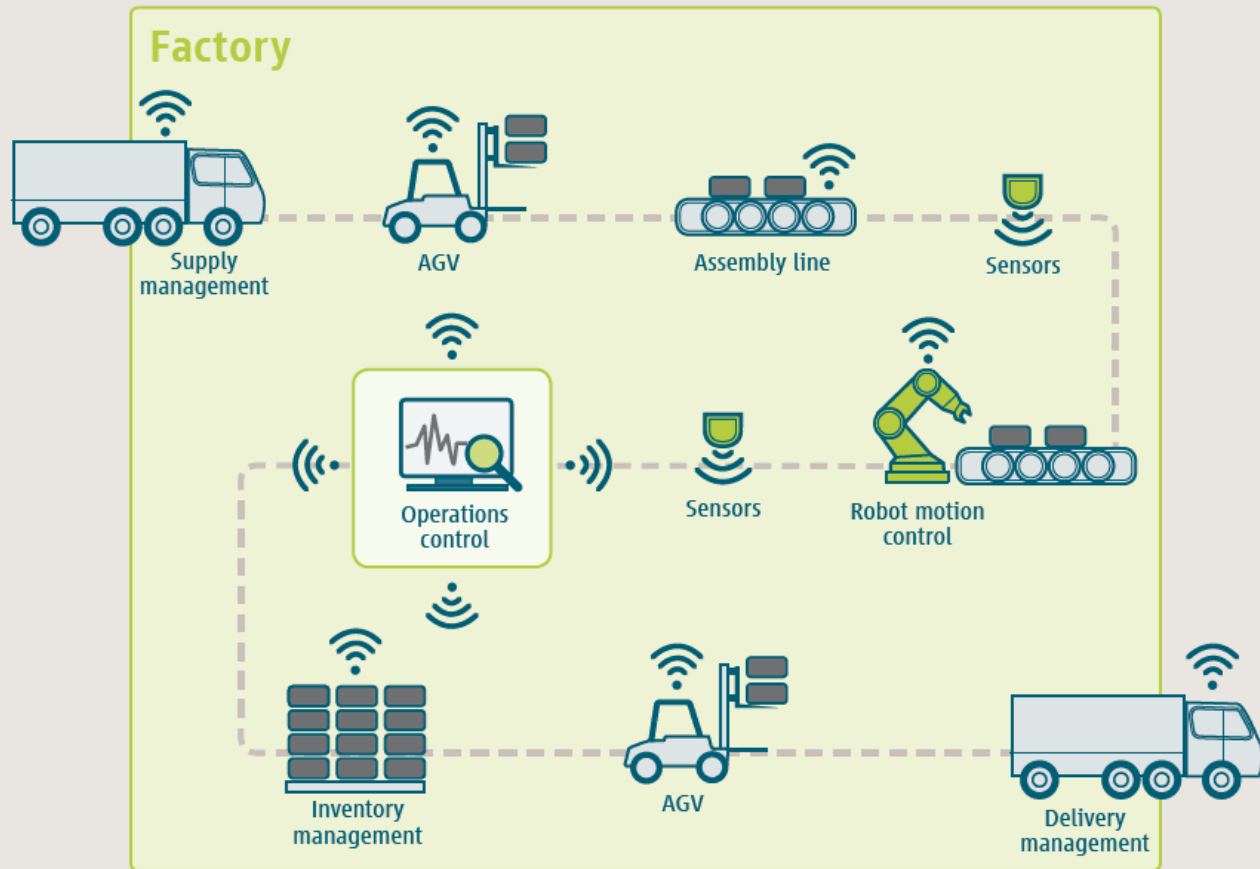
- Many smartphones
- Few centralized clouds
- E-commerce and social platforms
- Best effort internet Connectivity



## Industry:

- Things Connected
- Multitude of edge clouds
- Augmented intelligence control platforms
- High-performance network

# Industry 4.0 – Controlling physical using digital



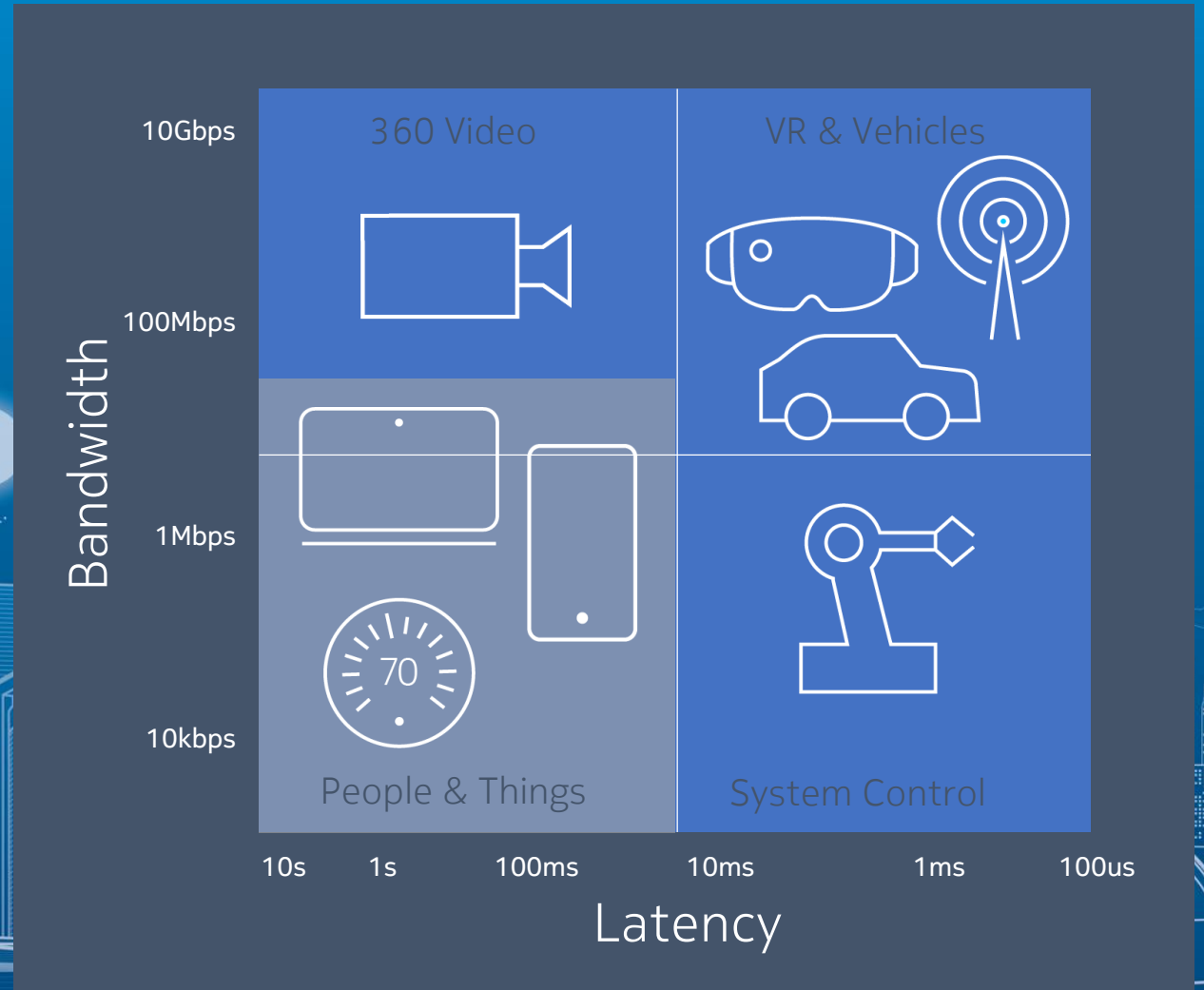
Source: ZVEI

Convert Machines to  
Mobile Devices:

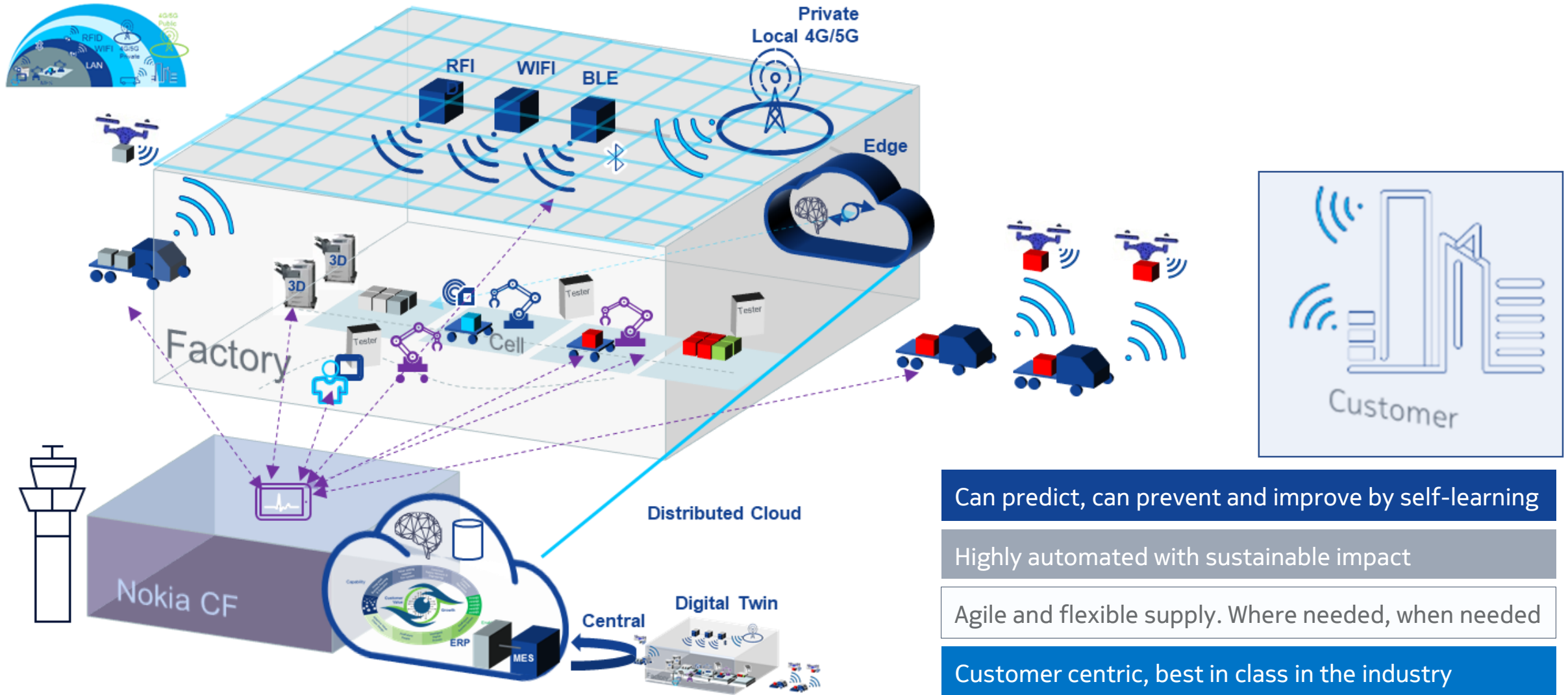
Motion control  
Mobile robots  
Mobile control panels  
Safety functions  
Augmenting the physical  
infrastructure

# Service Requirements ?

Evolution to business-critical applications

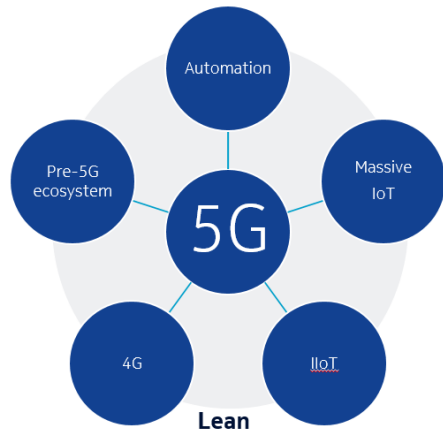


# 4th industrial revolution at Nokia – the Conscious Factory vision



# Wide range of deployed digitalization use cases by Nokia teams since 2014

## Circle of our evolution



## Automation

### Manufacturing Automation



Fully automated production line and robotics cells from module manufacturing up to packing of products

### Industrial Machine Learning



Specific manufacturing process algorithms for highly complex operations

### SW robotics



Digital automation for repetitive office tasks with support of new tools

Specific process knowhow or partnering with System Integrators / Solution providers

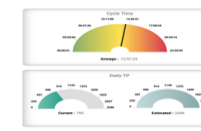
## IIoT

### Factory in a Box



Mobility for manufacturing "factory" towards local and lot size one production cells or machines

### Cloud MES



Transformation for multitenant public cloud PLC systems in manufacturing IT landscape

### Digital Twin



Big data collection from machines and processes to build foundations for analytics and AI

Manufacturing industry disruption with help of connected machines and new technology

## IoT

### IoT devices for process control



Control mechanics with IoT devices and applications to manage operations environmental quality

### Indoor positioning



Asset / object tracking for indoor operations with precise position data

### IoT for digital operations

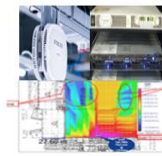


Human interaction with IoT devices and IT systems to take steps for new digital operations

Opening new value of wireless devices use in manufacturing domain

## 4G

### Private LTE



LTE networks for indoor factory networks with edge cloud capabilities. QoS development for factory networks

### Mobility



Full indoor accessibility with moving objects and video streaming to support remote collaboration and assist operations

### Cloud robotics



Programmable robot tasks transfer over the air for edge based control systems

Starting with today's network technology to explore new opportunities

## Pre-5G

### Joint pilots to accelerate change



Video Analytics  
Real use case examples by use of 5G as part of manufacturing with steps towards new services

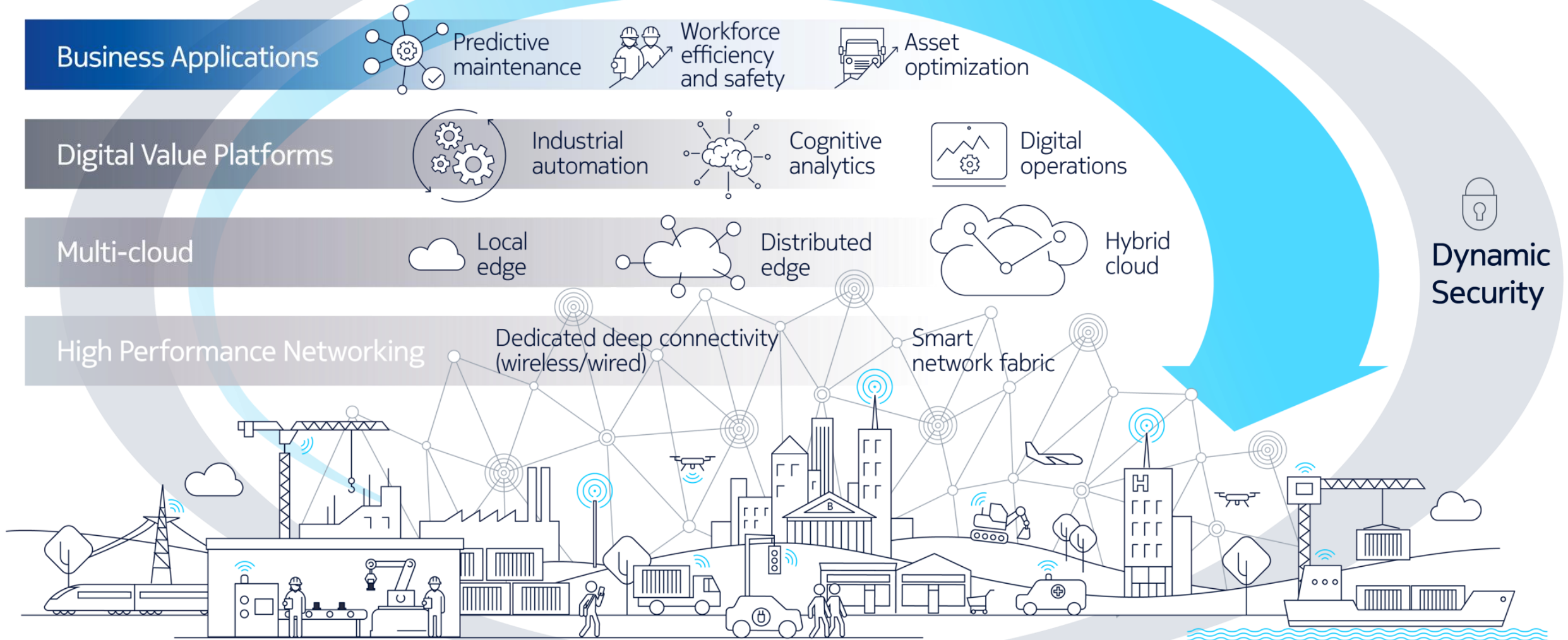
### Building 5G eco-system



Ecosystem engagements to pilot pre-5G / 5G solutions in real or digital manufacturing environment

Impacting to change

# Future X for industries





# Go Allwhere.

Networking solutions for the new age of industry.

[nokia.com/networks/go-allwhere](http://nokia.com/networks/go-allwhere)

**NOKIA**